IN THE CLAIMS:

Please note that pursuant to 37 C.F.R. § 1.121(c)(3), all claims currently pending and under consideration in the referenced application are shown below, in clean form, for clarity. No claim amendments have been made herein.

3. (Previously Amended) A method of forming a gate stack, comprising: forming a gate dielectric layer on a silicon substrate; forming a polysilicon layer on top of the gate dielectric layer; subjecting said polysilicon layer to an ion implantation of impurities; depositing a metallic silicide film in a non-annealed state atop said polysilicon layer; and depositing a dielectric cap layer over said metallic silicide film at a temperature below about 600 °C.

- The method of claim 3, wherein said depositing a dielectric cap layer over said metallic silicide film is effected at a temperature of between 400 °C. and 600 °C.
- The method of claim 3, wherein said depositing a dielectric cap layer over said metallic silicide film is effected at a temperature of about 500° C.
- The method of claim 3, wherein said depositing a dielectric cap layer over said metallic silicide film is effected at a temperature sufficiently low to maintain said metallic silicide film in said non-annealed state.
- The method of claim 3, wherein said depositing a dielectric cap layer over said metallic silicide film is effected at a temperature sufficiently low to preclude formation of silicon clusters in said metallic silicide film.

78- The method of claim 3, further comprising forming said dielectric cap layer of silicon nitride.

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- 7. The method of claim 3, further comprising forming said metallic silicide film as a cobalt silicide film.
- 2 10. The method of claim 3, further comprising forming said metallic silicide film as a molybdenum silicide film.
- The method of claim 3, further comprising forming said metallic silicide film as a titanium silicide film.
- The method of claim 3, further comprising forming said metallic silicide film as a tungsten silicide film.
- The method of claim 3, further comprising forming said metallic silicide film as a silicon rich metallic silicide film.
- 14: The method of claim 3, further comprising forming said metallic silicide film with a non-crystalline structure.
- The method of claim 3, wherein said depositing said dielectric cap layer over said metallic silicide film comprises selectively depositing silicon nitride by plasma-enhanced chemical vapor deposition.
- 16. The method of claim 3, wherein said depositing said dielectric cap layer is achieved using a deposition technique selected from the group consisting of chemical vapor deposition, sputtering, and spin-on techniques.

A method for forming a gate stack, comprising:

providing a semiconductor substrate with a dielectric layer on an active surface of said semiconductor substrate, wherein a polysilicon layer is disposed over said dielectric layer;

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forming a metallic silicide film in a non-annealed state over said polysilicon layer;
forming a dielectric cap on said metallic silicide film at a sufficiently low temperature that said
metallic silicide film remains in said non-annealed state;

forming and patterning a resist layer on said dielectric cap; etching said dielectric cap, said metallic silicide film, and said polysilicon layer; and stripping said resist layer.

The method of claim 17, wherein forming said dielectric cap is effected at a temperature below about 600° C.

forming a gate dielectric layer on a silicon substrate;
forming a polysilicon layer on top of the gate dielectric layer;
subjecting said polysilicon layer to an ion implantation of impurities;
depositing a metallic silicide film in a non-annealed state atop said polysilicon layer; and
depositing a dielectric cap layer over said metallic silicide film at a temperature below about 600

°C such that the metallic silicide film remains in said non-annealed state.

The method of claim 19, wherein said depositing a dielectric cap layer over said metallic silicide film is effected at a temperature of between 400°C and 600°C.

The method of claim 19, wherein said depositing a dielectric cap layer over said metallic silicide film is effected at a temperature of about 500°C.

2²². The method of claim 19, wherein said depositing a dielectric cap layer over said metallic silicide film is effected at a temperature sufficiently low to preclude formation of silicon clusters in said metallic silicide film.